

➤ **Combined ID – OD Spray Coating Machines.**

1. Standalone Combined ID – OD Spray Coating Machine.



➤ **Product Parameters:**

Product	Standalone Combined ID – OD Spray Coating Machine
Gun movement for ID (height)	Up to 100 mm
Gun movement for OD (height)	Up to 100 mm
Electrical Power Supply	415 VAC, 50 Hz, 22 kW
Pneumatic Air Supply	4-6 bar
Auto Spray Guns	RD Gun/ Lumina Gun
No. of fixtures	1 - 2 nos.
Fluid Handling System	MS Pressure feed tank 10 lit/ 20 lit/ 40 lit with stirrer motor and weighing scale
Auto flush	2 lit Gun Cleaning Tank
Productivity per Minute	16 (job length 25 mm, four job per fixture)
Cycle Time	15 sec
Loading/ Unloading	Manual Operation

2. Single Station Conveyorized Combined ID-OD Spray Coating Machine with Post Heater.



➤ **Product Parameters:**

Product Parameters	Single Station Conveyorized Combined ID-OD Spray Coating Machine with Post Heater
Gun movement for ID (height)	Up to 100 mm
Gun movement for OD (height)	Up to 100 mm
Electrical Power Supply	415 VAC, 50 Hz, 22 kW
Pneumatic Air Supply	4-6 bar
Auto Spray Guns	Lumina Gun/ RD Gun
Heating Source	Electrical Heater Coil
No. of Fixtures	15-20
Fluid Handling System	MS Pressure feed tank 10 lit/ 20 lit/ 40 lit with stirrer system and weighing scale
Auto flush	2 lit Gun Cleaning Tank
Productivity per Minute	16 (job length 25 mm)
Cycle Time	15 sec
Additional Item	Temperature & Viscosity Control Unit
Loading/ Unloading	Manual Operation

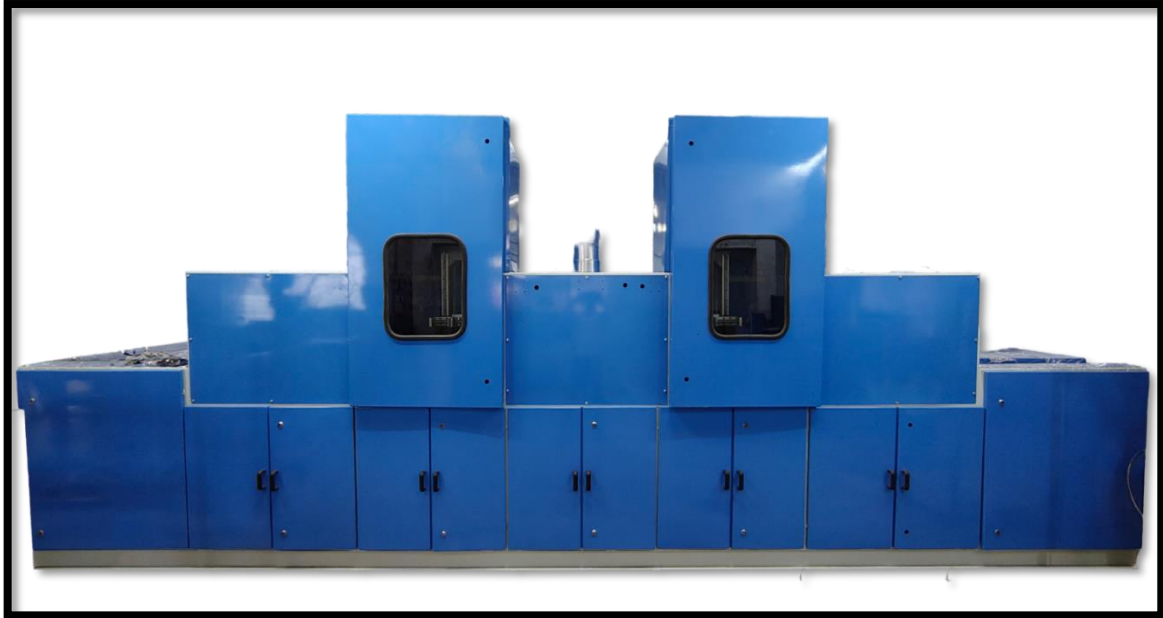
3. Single Station Conveyorized Combined ID - OD Spray Coating Machine with Two Heater.



➤ **Product Parameters:**

Product Parameters	Single Station Conveyorized Combined ID - OD Spray Coating Machine with Two Heater
Gun movement for ID (height)	Up to 100 mm
Gun movement for OD (height)	Up to 100 mm
Electrical Power Supply	415 VAC, 50 Hz, 22 kW
Pneumatic Air Supply	4 - 6 bar
Auto Spray Guns	Lumina Gun/ RD Gun
Heating Source	Electrical Heater Coil
No. of Fixtures	20 - 24
Fluid Handling System	MS Pressure feed tank 10 lit/20 lit/40 lit with stirrer system, Weighing Scale
Auto Flush	2 lit Gun Cleaning Tank
Productivity/ min	16 (job length 25mm)
Cycle time	15 sec
Additional Item	Temperature & Viscosity Control Unit
Loading/Unloading	Manual operation

4. Two Station Conveyorized Combined ID – OD Spray Coating Machine with Three Heater.



➤ **Product Parameters:**

Product Parameters	Two Station Conveyorized Combined ID – OD Spray Coating Machine with Three Heater
Gun movement for ID (height)	Up to 100 mm
Gun movement for OD (height)	Up to 100 mm
Electrical Power Supply	415 VAC, 50 Hz, 22 kW
Pneumatic Air Supply	4-6 bar
Auto Spray Guns	Lumina Gun/ RD Gun
Heating Source	Electrical Heater Coil
No. of Fixtures	15-20
Fluid Handling System	MS Pressure feed tank 10 lit/ 20 lit/ 40 lit with stirrer system, Weighing Scale
Auto flush	2ltr Gun Cleaning Tank – 2 Nos
Productivity	16 (job length 25mm)
Cycle time	15 sec
Additional Item	Temperature & Viscosity Control Unit
Loading/ unloading	Manual operation